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460 Rear °F 430 - 450

Hot Runner/Manifold

Temperature °F

380-420 First or Boost
Stage

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Setup Sheet for

Injection Molding

Process Injection

Molding Parameter

Units Typical Setting

Melt Temperature °F

450 - 460 Nozzle °F

440 - 450 Adapter °F

450 - 460 Front °F 450

- 470 Middle °F 440 -

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380-420 First or Boost Stage Injection:

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