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 A simple one page Setup Sheet done in Excel. Click the link to download a copy of the Excel file. Many CAM programs can also be set up to generate Setup Sheets automatically as part of the post. Often they create the setup sheets in HTML and they can be viewed or printed by your web browser. There are certain other tools that can extract information from g-code programs that is useful for Setup Sheets.  
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 The tool comments are based in a table in the spreadsheet, so you can

customize the tool comments as you like. In the gcode, the comment before the operation is listed as operation comments. If there is a comment after an asterisk (\*) the sheet will output the comment as tool comment, if not, it will output the tool comment in the table.  
 CNC setup sheet  
 If you have a CNC Setup Sheet for the Job, it will list which tools are needed as well as what their Tool numbers are in the g-code program. Typically, we will organize the tools for a particular job on a tool cart or a tool tray as part of CNC Setup. Perhaps the tools are located in your shop's Tool Crib.  
 Beginner's Guide to CNC Machine Setup [ 2019 CNC Setup ]  
 The setup sheet is a guide for preparing the machine to run the program created in the Fusion 360 CAM workspace. To create one pick the set up sheet from the actions pull down. Immediately Fusion 360 will ask you for a path to save the file to, and then export it.  
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The setup sheet is a guide for preparing the machine to run the program created in the Fusion 360 CAM workspace. To create one pick the set up sheet from the actions pull down. Immediately Fusion 360 will ask you for a path to save the file to, and then export it.

#### **CNC setup sheet**

By using Excel as shown in the sidebar, you'll be able to get your machine to run a wide range of moves. Greg Nuspel is a journeyman machinist working for Cheema Tool and Manufacturing in Calgary, Alberta, Canada. Greg has been machining for 15 years with 8 years of CNC programming experience.

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#### **Setup Sheets - TRUE CNC MACHINING**

CNC Setup sheets/Works orders. Data can be collected on all aspects of particular jobs. Record tooling used, type and grade of tips, special instructions, for instance on setting castings up, what to watch out for, what problems have been experienced in the past, why the job has been programmed as it is.

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Inceptra NC Setup Sheets extract information directly from CATIA Manufacturing and automatically generated tool lists. Multiple images can be captured on the fly using the easy to use graphic user interface. NC Setup then exports your information to an easy to use Microsoft Excel® format.

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