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<https://support.industry.siemens.com/cs/ww/en/view/103447617> The second link if the manual for the Modbus TCP CP blocks.

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Communication between CTI 2500 Series™ PLC and SIMATIC® S7 PLC using the Open MODBUS /TCP protocol Application A TI 2500 Series™ or Simatic® 505 PLC is used to exchange data with a Siemens® S7 PLC. Modbus Registers can be written to or read from the CTI CPU. The S7 PLC is functioning as a Client and the CTI PLC as a Server. Assumptions

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