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Hey, i am playing around with a Deckel Dialog 11 The control does not fully understand some of the code generated by the D11 post available in the post library Using Fusion 360 I am trying to drill a bunch of holes and it seems to generate a macro, however, the file is larger than the memory of the...

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This is quite a long distance since Im located in Sweden. But he is a Deckel Dialog 4 owner with a working machine wich he can swap cards in narrowing the fault issue and he is a Electronic engineer!! That sounds like the perfect guy for this task. So Here I have my Deckel brain ready for shipping.

### DECKEL CNC milling machines - used machines, repowered by ...

Machine Fleet.pdf. 3D continuous path control Dialog 11. 1. High-speed machining centre, ... 5-axis milling machine, Deckel-Maho, type DMU-100T, working range 1070 x 710 x. 710, max. tool size with 5-axis machining: ø 630 x 400 ... controller: Heidenhain MANUAL Plus 620 12x revolver, Weiler.

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DECKEL DIALOG CNC control series. DECKEL DIALOG 1 series by Grundig. LCD recplacment monitor. Control boards: 6006 xx 100688 02 NZP 58 6006 xx 100654 00 NRP 51 6006 xx 100660 00 NEP 50 6006 xx 100652 00 NPP 50 6006 xx 100651 00 NPP 51 6006 xx 100650 00 NSP 54 6006 xx 100656 00 NSI 51

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There were a misstake in the OEM file from Deckel. The first symbol on the first line is an % sign but in my file there %% so I just deleted on and then it worked. So now almost eveything seems to work.

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Showing various spindle speeds, tool changes and axis motions.

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Funktionstest einer Deckel FP3NC mit Dialog 3. Es wird im Eilgang verfahren und anschließend eine Kreistasche gefräst. Drehzahl: 1250 1/min

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*FP2 A 2819 with DECKEL Dialog 11 control*

Deckel Dialog 4 post Process - XYZ axis problem Hello, I have a problem with the post process in Inventor HSM 2017. When I finish my work in HSM I have to get the .nc code out. When I do it opens Inventor HSM Edit v6.2 everything is looking smooth until you look at XYZ coordinates. For ...

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1991 DECKEL FP 4 CC/T. Manufacturer: Deckel Maho Model: DECKEL FP 4 CC-T Universal milling m/c & machining centre, tool changer 26x,vert./horiz. table \* DIALOG 11 CNC Control in 4 axes with all the usual options, cycles, and subprograms. Graphic display and electronic hand whee...

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Power: 1.6/2.0 KW - 1430/2830 rpm: Tail spindle: Vertical 80 mm extending tail spindles SK40 with DIN 2080 or DIN 69872 clamping system: Axes:

X/Y/Z 300/300/400 mm: Angle table: Rigid angle table, 620 ...

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Year of manufacture : 1995 CNC control model : DECKEL DIALOG 11 Length of the working table : 1100 mm Width of the working table : 550 mm

Maximum rotary speed of the vertical spindle : 5000 1/min. Germany Baden-Württemberg . CNC Milling Machine DECKEL MAHO 400 P TNC 125 ...

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